

Team Technical Services

6202 E Broadway Ave • Tampa, FL 33619
PH: (813) 621-8725 FAX: (813) 621-8588

ABBTZID

AUTOSTROKE (MANUAL @ VALVE)

1. CONNECT CLEAN, DRY AIR SUPPLY (90 PSI MAX.) TO SUPP/IN PORT.

2. APPLY A MINIMUM OF 4 MA TO POWER INPUT OF POSITIONER. DISPLAY WILL POWER UP.

3. PRESS AND HOLD  BUTTONS.

PRESS AND RELEASE RESET ONLY.

COUNT DOWN 3,2,1,0.

THIS PUTS YOU IN MENU # 2.

4. CHECK POSITION SENSOR SPAN (OPERATING MODE 2.2). ANGLE OF ROTATION MUST BE >2% AND < 98%

5. SWITCH TO OPERATING MODE 2.0

PRESS AND HOLD  BUTTONS.

COUNT DOWN 3,2,1,0.

VALVE WILL GO INTO AUTOSTROKE MODE.
WHEN COMPLETE, VALVE WILL DISPLAY CURRENT POSITION & WILL ALTERNATELY FLASH BETWEEN : & -

6. AFTER AUTOSTROKE PRESS AND HOLD RESET BUTTON FOR COUNTDOWN 3,2,1,0.

EEP WILL APPEAR IN DISPLAY, LOCKING SETTINGS INTO MEMORY.

YOU HAVE RETURNED TO MENU # 1.

****CAUTION FOR ROTARY VALVE ONLY****

TZID OUTPUT SHAFT CAN ONLY BE ROTATED IN THE DIRECTION OF INDICATING ARROW ON THE SHAFT

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SMART VISION FOR SMART DEVICES

COMM PORT > VERIFY

HIGHLIGHT COMM PORT (UNDER HOST) AND CHANGE IN > DEVICE DATA IF NECESSARY.

UNIT MUST BE POWERED BY LOOP
YOU MUST USE FSK MODEM

HIGHLIGHT DESIRED INSTRUMENT

GO TO CONNECTION AND CONNECT (COM LED WILL FLASH GREEN)

DEVICE DATA > EDIT [F5]

INPUT/ACTIVE VARIABLES (INPUT CONFIGURATIONS)

OUTPUT VARIABLES (SET VARIABLES)

DEVICE > SAVE IN DEVICE

CLOSE DEVICE DATA WINDOW

CONNECTION > DISCONNECT